Lumenera Provides Imaging Solution for Agriculture Sorting Equipment

**ORAKA Technologies Offers an Advanced System for Asparagus Grading**

ORAKA Technologies are specialists in machine vision and manufacturers of agricultural sorting equipment. Based in Cambridge, New Zealand, ORAKA has been offering advanced asparagus grading systems for the past 25 years.

With extensive experience in industrial robotics design and development, ORAKA selects only the best the cameras, computers, and related equipment on their grading systems to ensure consistent and accurate results.

**ORAKA Required a High Performance Imaging Solution at a Reasonable Price**

ORAKA’s main product line is electronic graders and sorters for the asparagus industry. This unique system required an imaging component with a CCD sensor capable of high frame rates per second and sensitive enough to pick out fine details on asparagus spears.

High definition cameras take snapshot images of asparagus spears as they pass under the camera station on the system line. An image of the butt end of the spear is taken with one camera and an image of the tip end is taken with a second camera. These pictures are taken at a rate of approximately 12 frames per second.

The images produced by the camera station on the asparagus grader are processed by ORAKA software, analyzing and measuring the asparagus for diameter, color, shape and maturity. The software also checks for various defects and abnormalities. When processing is complete the software will automatically sort the spears on the line by length and thickness and push them into the appropriate chute. A standard machine has 64 chutes that a spear may be directed to.

This detailed process requires clear images that accurately display the asparagus details at a quick rate.

**Highlights**

- ORAKA has been offering advanced asparagus grading systems for the past 25 years.
- This asparagus grader required an imaging component with a CCD sensor, fast frame rates and enough sensitivity to pick out fine details on asparagus.
- ORAKA chose Lumenera’s Lu075 USB 2.0 color and monochrome cameras to use on the asparagus grader systems.
- Lumenera’s imaging solutions were chosen by ORAKA for the outstanding image quality offered in a USB 2.0 camera at a fair price.
Lu075 Chosen as Imaging Component on Asparagus Grader

ORKA chose Lumenera’s Lu075 USB 2.0 color and monochrome cameras for use on their asparagus grader systems.

With two Lu075 digital cameras on each machine, ORKA benefits from the speed of capture and high resolution offered by a global electronic shutter and CCD sensor. Additionally the organization is able to leverage the simplicity of USB 2.0 by powering the cameras with a single USB cable.

ORKA was in the unique situation of using a Linux operating system and needed to develop its own drivers. By selecting Lumenera they were able to utilize a dedicated Technical Assistance Center to help in this process and ensure the integration cycle was smooth and straightforward.

Due to a strong commitment to both innovation and developing technology, ORKA is able to offer a system that accurately measures an asparagus’ diameter to within 1 mm and bunch weights to within 5%. This provides agriculture organizations with the confidence that their products are consistent and of the utmost quality.

Outcome

Lumenera’s imaging solutions were chosen by ORKA for the outstanding image quality offered in a USB 2.0 camera at at a fair price. With a global shutter the Lu075 used on the asparagus grader is capable of the fast frame rates required.

“In 2004 ORKA upgraded our asparagus grader with new Lu075 cameras and software. The upgrade has been a great success giving us even better accuracy and less down time.” said Chris Kitchen, Owner of Kitchen Garden Produce locked in Lincolnshire, UK. “We at Kitchen Garden Produce have never had a problem with these cameras and have no hesitation in saying that we are very pleased with them.”

By implementing these innovative cameras ORKA was able to stay ahead of the competition and provide its customers with a time and cost saving system.